



MODEL 3200 QX Blower®

The following list are recommended spare parts for a normal overhaul.
This list includes all bearings, seals, and miscellaneous locks and screws
that are not normally reusable after disassembly.

Prices quoted are FCA, Springfield, MO USA. Minimum order \$50.

REPAIR KIT 18235-1

<u>Item Number</u>	<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	
10	11150	KEY,GEAR TIMING 4000	2	EA
20	30238-3307	BRG, BALL 2 ROW	2	EA
30	16949-1	BEARING SHIELD-3200	4	EA
40	30410-2307	BRG,ROLL CYL	2	EA
50	18131-5	3200 SEAL ASSEMBLY PISTON RII	4	EA
60	17950-1	COLLAR DRIVE, 3200 Q SERIES	1	EA
70	16929-1	OIL SLINGER ASSY DRIVEN	1	EA
80	16839-1	SEAL,TRIPLE LIP W/VITON	1	EA
90	16840-1	SEAL WEAR RING	1	EA
100	17001-1	SHIM BEARING 1.375ID x 0.001THI	2	EA
100	17001-2	SHIM BEARING 1.375ID x 0.002THI	2	EA
100	17001-3	SHIM BEARING 1.375ID x 0.003THI	2	EA
110	17102-1	SHIM FREE END 3200 x 0.001THK	2	EA
110	17102-2	SHIM FREE END 3200 x 0.002THK	2	EA
110	17102-5	SHIM FREE END 3200 x 0.005THK	2	EA
110	17102-7	SHIM FREE END 3200 x 0.007THK	1	EA
120	17103-1	ORING,VIT 0.139 DIA	1	EA
130	80050-24	PIN,DOWEL 10mm X 24mm	4	EA
140	80043-08	SCREW,SET NYLOK 6MM	2	EA

The following part is listed for reference only and is not a part of the repair kit:

70	32374	GEAR ASSY 3200 HELIX	1	EA
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Updated 12-2011 per SAP BOM dp