



Tuthill Vacuum & Blower Systems
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MODEL 4600 QX Blower®

The following list are recommended spare parts for a normal overhaul.
This list includes all bearings, seals, and miscellaneous locks and screws
that are not normally reusable after disassembly.

Prices quoted are FCA, Springfield, MO USA. Minimum order \$50.

REPAIR KIT 18235-2

<u>Item Number</u>	<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	
10	17696-938	KEY, GEAR	2	EA
20	30238-5310	BRG, BALL 2 ROW	2	EA
40	30410-2310	BRG,ROLL CYL	2	EA
50	18131-6	SEAL ASSEMBLY PISTON RING	4	EA
60	17950-2	COLLAR DRIVE, 4600 Q SERIES	1	EA
70	16929-2	OIL SLINGER ASSY DRIVEN	1	EA
80	16839-2	SEAL,TRIPLE LIP W/VITON	1	EA
90	16840-2	SEAL WEAR RING	1	EA
100	17024-1	SHIM BEARING 2.000ID x 0.001THI	4	EA
100	17024-2	SHIM BEARING 2.000ID x 0.002THI	2	EA
100	17024-3	SHIM BEARING 2.000ID x 0.003THI	2	EA
110	17573-1	SHIM FREE END 0.001 THK	2	EA
110	17573-2	SHIM FREE END 0.002 THK	2	EA
110	17573-5	SHIM FREE END 0.005 THK	2	EA
110	17573-7	SHIM FREE END 0.007 THK	2	EA
120	17103-2	ORING, VIT 0.139 DIA	1	EA
130	80050-24	PIN,DOWEL 10mm X 24mm	4	EA
140	80043-08	SCREW,SET NYLOK 6MM	2	EA

The following part is listed for reference only and is not a part of the repair kit:

70	46214	GEAR ASSY 4600 HELIX	1	EA
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Updated 12-2011 per SAP BOM dp