

MODEL 6000 QX Blower®

The following list are recommended spare parts for a normal overhaul.
 This list includes all bearings, seals, and miscellaneous locks and screws
 that are not normally reusable after disassembly.

Prices quoted are FCA, Springfield, MO USA. Minimum order \$50.

REPAIR KIT 18235-3

<u>Item Number</u>	<u>Part Number</u>	<u>Description</u>	<u>Quantity</u>	
10	61429-113	KEY,GEAR TIMING 6000 (.4375 x .626)	2	EA
20	30238-5313	BRG, BALL 2 ROW	2	EA
30	16949-3	BEARING SHIELD-6000	4	EA
40	30410-2313	BRG,ROLL CYL	2	EA
50	18131-3	6000 SEAL ASSEMBLY PISTON RING	4	EA
60	17950-3	COLLAR DRIVE, 6000 Q SERIES	1	EA
70	16929-3	6000 XCEL OIL SLINGER ASSY DRIVEN	1	EA
80	80043-08	SCREW,SET NYLOK 6MM	2	EA
90	61422	SPACER, OIL SLINGER	1	EA
100	16839-3	SEAL,TRIPLE LIP W/VITON	1	EA
110	16840-3	SEAL WEAR RING	1	EA
120	61426-1	SHIM BEARING 2.57ID x 0.001THK	2	EA
120	61426-2	SHIM BEARING 2.57ID x 0.002THK	2	EA
120	61426-20	SHIM BEARING 2.57ID x 0.020THK	2	EA
120	61426-5	SHIM BEARING 2.57ID x 0.005THK	2	EA
130	61424-1	SHIM HOUSING 6000 x 0.001THK	2	EA
130	61424-2	SHIM HOUSING 6000 x 0.002THK	2	EA
130	61424-5	SHIM HOUSING 6000 x 0.005THK	2	EA
140	17103-3	ORING,VIT 0.139 DIA	2	EA
150	80050-24	PIN,DOWEL 10mm X 24mm	2	EA
150	80050-30	PIN,DOWEL 10mm X 30mm	4	EA

The following part is listed for reference only and is not a part of the repair kit:

70	61427	Gear Assy	1	EA
----	-------	-----------	---	----