



Tuthill Vacuum & Blower Systems  
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## **STANDARD BLOWER MODEL 3200-17/46/18/85**

The following list of parts, headed by the blower model number and series, are the recommended spare parts for a normal overhaul. This list includes all bearings, seals, and miscellaneous lock and screws that are not normally reusable after disassembly.

Prices quoted are FCA, Springfield, MO USA. Minimum order \$50.

### **REPAIR KIT 29238**

<u>Item Number</u>	<u>Description</u>	<u>Part Number</u>	<u>Quantity</u>
0	Loctite Threadlocker	93347	1
00	Cap Screw	90359-150	2
9	Ball Bearing	8499	3
10	Ball Bearing	30275-6205	2
12	Lip Seal	8591	4
13	Lip Seal	26329	1
16	Timing Shim	8532	1
16	Timing Shim	8533	2
16	Timing Shim	8550	1
24	Gear Key	8600	2
28	Gasket	8700	2
29	Cap Screw	90293-100	4
30	Cap Screw	90214-1	12
51	Lab Seal	28622	4

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The following part(s) are listed for reference only and are not a part of the repair kit:

8	Gear Assembly	29603*	1
39	Port Gasket	8962 (3204)	2
39	Port Gasket	8638 (3206)	2
39	Port Gasket	8640 (3210)	2

Port Gaskets are not required on the 3202.

Updated 12-2011 per SAP BOM dp