



Tuthill Vacuum & Blower Systems
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STANDARD BLOWER MODEL 4000-46E **(Water Cooled End Plate Units)**

The following list of parts, headed by the blower model number and series, are the recommended spare parts for a normal overhaul. This list includes all bearings, seals, and miscellaneous lock and screws that are not normally reusable after disassembly.

Prices quoted are FCA, Springfield, MO USA. Minimum order \$50.

REPAIR KIT 40033

<u>Item Number</u>	<u>Description</u>	<u>Part Number</u>	<u>Quantity</u>
10	Gear Lock Plate	40325	2
20	Ball Bearing	11249	3
30	Ball Bearing	30275-6206	2
40	Lip Seal	11443	4
50	Lip Seal	11600	1
60	Timing Gear Shim	40357	1
70	Gear Key	11150	2
80	Gasket	22258	2
90	Cap Screw	90293-100	1
100	Cap Screw	92241-050	4
110	Gear Washer	5872	2
120	Lab Seal	29654	4
130	Lock Plate	6038	4
140	Cap Screw	90293-175	1

The following part(s) are listed for reference only and are not a part of the repair kit:

8	Gear Assembly	29604*	1
39	Port Gasket	26530 (4006)	2
39	Port Gasket	7932 (4009)	2
39	Port Gasket	8923 (4012)	2

Updated 12-2011 per SAP BOM dp